

POWERFLEX®

PART NUMBER
PFF19-1825

DESCRIPTION
FRONT UPPER RIGHT ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane A Bushes 1 x PTFE/Silicone Grease
2 x Polyurethane B Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

Note: It should not be necessary to remove the engine mount from the vehicle

1. Clean any dirt and corrosion from the bores in the mount.

Tip: the insert should be ideally pushed into the mount as tools are not necessary.

2. Fit polyurethane A insert into the engine mount bush, from the right hand side of the vehicle, as shown in Figure 1.

3. Insert each polyurethane B insert into the holes at the top of polyurethane A insert, as shown in Figure 1.

4. Re-fit engine mount to the vehicle and tension all hardware to manufacturers recommended torque settings.

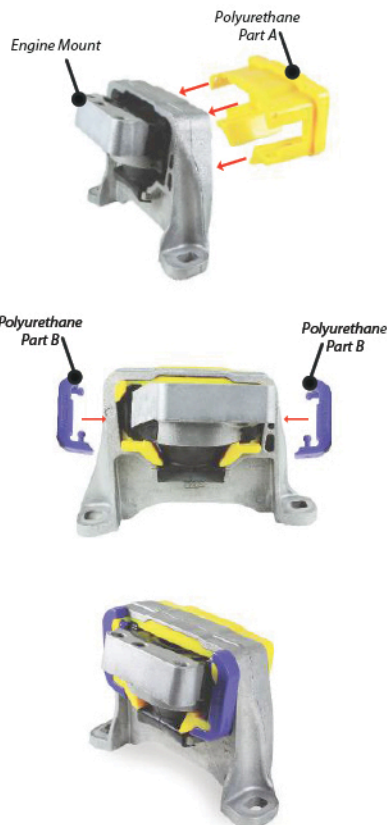


Figure 1 - fitted assembly instructions images