

# POWERFLEX®

**PART NUMBER**  
**PFR66-110**

**DESCRIPTION**  
**REAR TRAILING ARM BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane A Bushes    1 x Grease
- 2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*  
 It is recommended that:  
 -all work to be carried out by a licensed technician;  
 -all safety precautions adhered to;  
 -wheel alignment to be checked and adjusted as required after any suspension work.  
 -All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original bush from the trailing arm.
2. Clean out any dirt or corrosion from the bore of the arm.
3. Push both polyurethane parts into the arm with part A (larger lip) facing outside the vehicle.
4. Apply the supplied grease to the inside of the bore of the polyurethane bush and the end faces of the bushes.
5. Fit the metal sleeve inside the bore so that it sits flush inside.
6. Fit the arm back onto the vehicle and tension all hardware to manufacturers recommended torque settings.

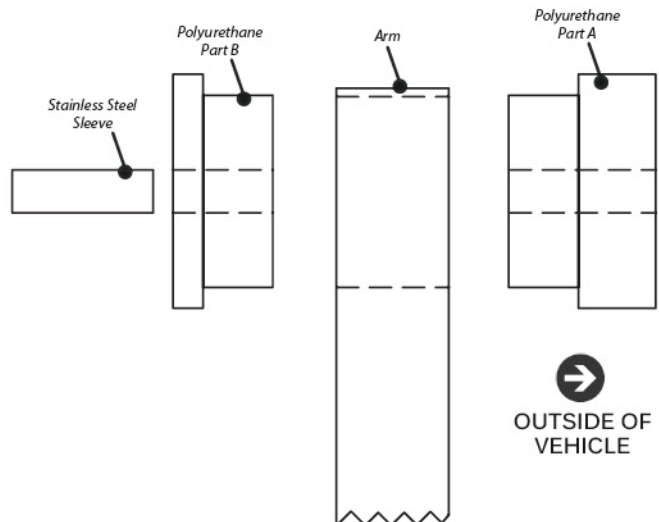


Figure 1 - diagram showing how the polyurethane parts fit the arm