

# POWERFLEX®

**PART NUMBER**  
**PFF5-1901**

**DESCRIPTION**  
**FRONT RADIUS ARM TO CHASSIS BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
 2 x Stainless Steel Sleeves  
 2 x Zinc Plated Mild Steel Washers

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove original bush from arm.
2. Clean any dirt and corrosion from the bore of the front radius arm, removing any sharp edges around the bore.
3. Fit the polyurethane bush into the arm.
4. Fit the steel washer onto the stainless steel sleeve.
5. Apply some of the supplied grease to the bore of the polyurethane part, and insert the stainless steel sleeve into the bush from the inside of the vehicle, with the thicker lip positioned towards the centre of the vehicle, as shown in Figure 1.
7. Refit the arm. Tension all hardware to manufacturers recommended torque settings.

