

# POWERFLEX®

## PART NUMBER

**PFR19-1922**

## DESCRIPTION

**REAR SUBFRAME BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane A Bushes    1 x Grease  
4 x Polyurethane B Bushes    4 x Stainless Steel Sleeves  
2 x Washers

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the front and rear rubber bushes from the sub-frame mount.
2. Clean any dirt or debris from around the bores of the bush mounts.
3. Fit 'A' bush from the top and fit 'B' bush from the bottom on the mount Figure 1
4. Apply some of the supplied grease in the bore of the bushes and push stainless steel sleeve into the bore of the bushes. Repeat process on other 3 mounts.
5. Use the supplied washers with existing bolts on all mounts to fit from the bottom of bush 'B'. Figure 1
6. Refit sub-frame and tension all hardware to manufacturers recommended torque settings.

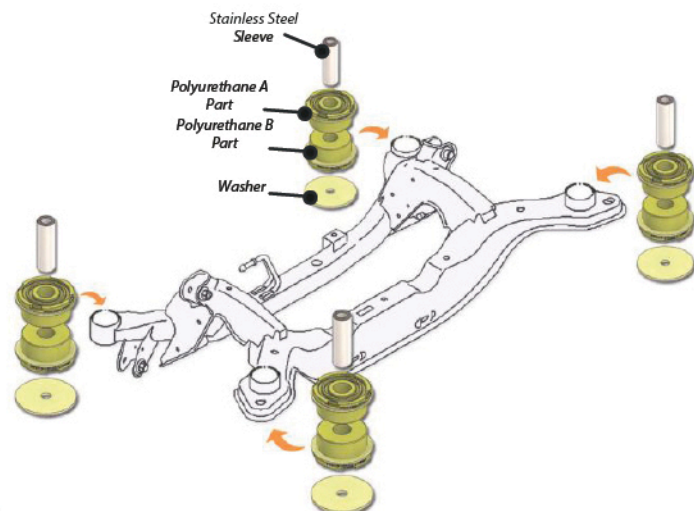


Figure 1 - diagram showing how PFR19-1922 fits onto the subframe