

# POWERFLEX®

**PART NUMBER**  
**PFR3-1117**

**DESCRIPTION**  
**REAR TRAILING ARM INNER BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 4 x PFR3-1117 Bushes            1 x PTFE/Silicone Grease
- 2 x Stainless Steel Sleeves

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*  
 It is recommended that:  
 -all work to be carried out by a licensed technician;  
 -all safety precautions adhered to;  
 -wheel alignment to be checked and adjusted as required after any suspension work.  
 -All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original bush and clean away any dirt and corrosion from the vacant hole.
2. File away any sharp edges from the bore using a rounded file.
3. Insert the PFR3-1117 bushes into the vacant hole, one each side, until they sit flush.
4. Apply some of the supplied grease to the bore of the bushes and insert the Stainless Steel Sleeve into the bore until it sits flush.

**Note: Please refer to Figure 1 for the orientation of the Sleeve. The lip of the Sleeve should be facing the front of the car.**

5. Refit the arm to the subframe, remembering to tension all hardware to manufacturers recommended torque settings.

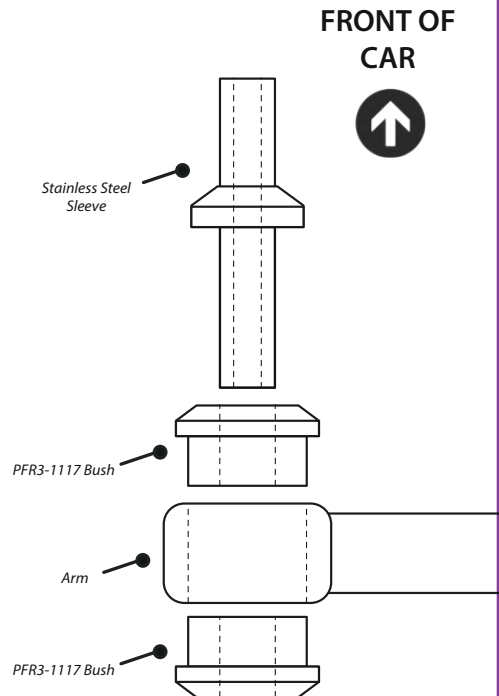


Figure 1