

POWERFLEX®

PART NUMBER
PFF80-1402

DESCRIPTION
FRONT ARM REAR BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane Bushes 1 x PTFE/Silicone Grease
- 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the front arm from the vehicle and separate the rear bush bracket from the arm.
2. Remove the original rubber bush from the bracket while **retaining the original bolt, metal washer and metal ring/cone for further use.**
3. Clean the spigot and the inner bore of the bracket.
4. Push the polyurethane bush into the bracket from the chamfered side of the bore.
5. Apply some of the supplied grease into the bore of the polyurethane bush and push in the stainless steel sleeve into the bush so that it sits flush. **Make sure to push the sleeve in with the inner chamfer being pushed towards the arm, as shown in Figure 1.**
6. Place the metal ring/cone onto the spigot and fit the assembled bracket onto the spigot.
7. Use the original washer and bolt to tension all hardware to manufacturers recommended torque settings.

