

# POWERFLEX®

**PART NUMBER**  
**PFR5-416**

**DESCRIPTION**  
**REAR SHOCK ABSORBER UPPER MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease
- 2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the Original bush from the bore and clean away any dirt or corrosion, alongside filing away any sharp edges.
  2. Insert Polyurethane Part A into the lower section of the bore, until the brim sits flush with the side of the shock absorber.
  3. Apply some of the supplied grease to the outer surface of the Stainless Steel Sleeve, and insert the sleeve into the bore of Polyurethane Part A, so the bottom face of the sleeve sits flush with the bottom face of Polyurethane Part A.
- Note: During step 3, Polyurethane Part A will need to be held when inserting the Stainless Steel Sleeve, to prevent it from slipping out.*
4. Insert the Polyurethane Part B to the upper side of the arm, with the bore being inserted into the sleeve, until the bottom face of the Polyurethane Part B is flush with the top side of the arm.
  5. Tension all hardware to manufacturers recommended torque settings.

