

POWERFLEX®

PART NUMBER
PFR19-1730

DESCRIPTION
 REAR DIFF MOUNT FRONT BUSH INSERTS

INSTALLATION GUIDE

Contents (parts per pack):

2x Inserts	2x Stainless steel sleeves	2x Large Washers
2x Small Washers	2x Long Bolts	2x Short Bolts
		1 xGrease



Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Support rear subframe and diff. Loosen rear subframe bolts and completely remove front subframe bolts to access the diff mounts.
2. Undo the bolt connecting the diff to the subframe. Bolt may have to be cut if removal is restricted by the drive shaft.
2. Clean any dirt or debris from around the rubber bush and voidings.
3. Push stainless steel sleeve into the bore of the insert and apply some of the supplied grease to the inner surface of the insert.
4. Fit Insert into the rubber bush from the front of the diff. Use the supplied large sized washer and shorter length bolt to secure insert from the front side of the diff. Fig A.
5. Use the supplied longer length bolt and smaller size washer to re-bolt diff to the subframe. Fig B. Repeat process on the other side of the diff.
6. Refit the front subframe bolts and tension all hardware to manufacturers recommended torque settings.

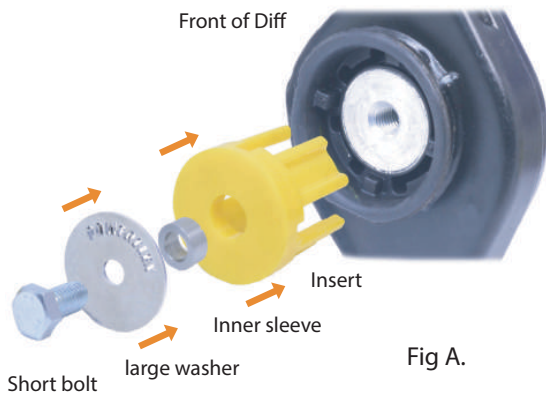


Fig A.

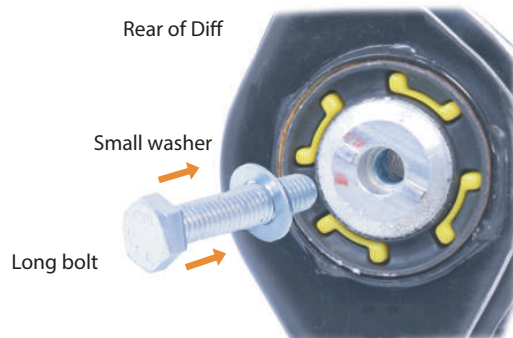


Fig B.