

# POWERFLEX®

PART NUMBER	DESCRIPTION
<b>PFR3-1120</b>	<b>REAR SUBFRAME MOUNTING BUSHES</b>

## INSTALLATION GUIDE

### Contents (parts per pack):

- 4 x PFR3-1120A Bushes      1 x PTFE/Silicone Grease
- 4 x PFR3-1120B Bushes      4 x Stainless Steel Sleeves
- 4 x Stainless Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original Bush from the subframe, and remove any dirt and corrosion from the vacant hole.

**Note: Keep the cast washer and the spring pins aside after removing the bush, as these will be needed once the new bush is fitted.**

2. File away any sharp edges from the vacant hole.

3. Insert the bushes into the bore, with PFR3-1120A (smaller top hat) on the topside and PFR3-1120B (larger top hat) on the bottom.

4. Insert the Spring Pins into the smaller holes on each Stainless Steel Sleeve (2 per sleeve), until they sit flush.

5. Apply some of the supplied grease to the bores of the Bushes and insert the Stainless Steel Sleeves, until they sit flush.

**Note: Ensure the orientation of each sleeve offset corresponds with Figure 2, which shows the correct position of each sleeve. The 2 front bushes' offset should be pointing towards the front of the car, and the 2 rear bushes should be facing the rear of the car.**

6. Place the original caster washer on the top of PFR3-1120B Bush, and the provided Washer on the PFR3-1120A bush and refit the subframe. Remember to tension all hardware to manufacturers recommended torque settings.

