



PART NUMBER  
**PFR19-111**

DESCRIPTION  
**REAR TRAILING ARM INNER BUSH**

**INSTALLATION GUIDE**

**Contents (parts per pack):**

- 4 x Polyurethane Bushes      1 x PTFE/Silicone Grease
- 2 x Stainless Steel Sleeves    2 x M12 Nylocks
- 2 x M12 Bolts

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

**Fitting Instructions:**

1. Remove the original rubber bush from the rear trailing arm.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Push the polyurethane parts into the bore of the arm, so the lip sits flush against the arm.
4. Apply some of the supplied grease to the bore of the bush and insert the stainless steel sleeve into the bore of the bush so that it sits flush.
5. Refit the rear trailing arm back onto the vehicle and tension all hardware to manufacturers recommended torque settings using the supplied M12 bolts and nylocks.

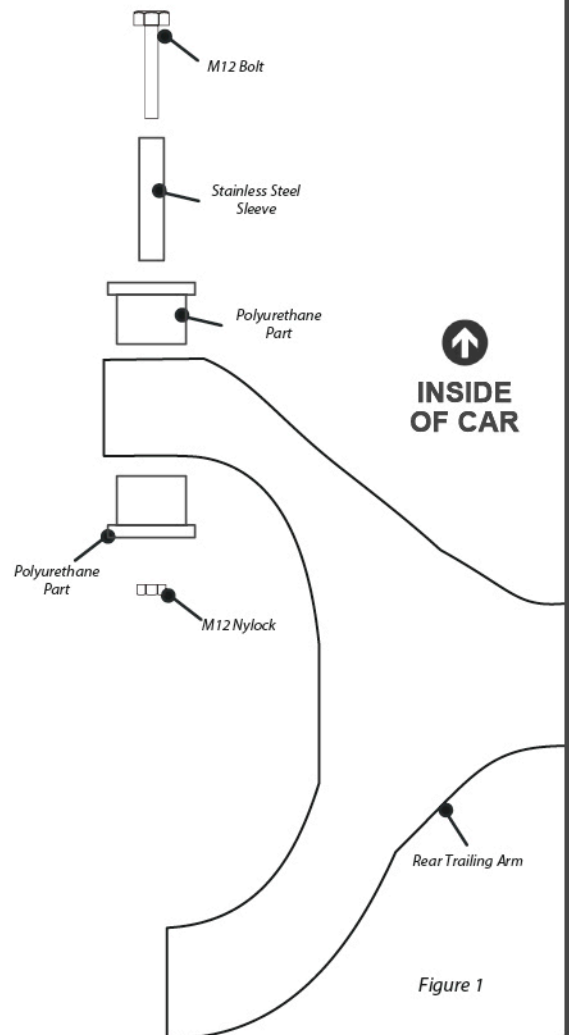


Figure 1