



PART NUMBER  
**PFR5-1212**

DESCRIPTION  
**REAR UPPER ARM OUTER BUSH**

### INSTALLATION GUIDE

#### **Product description:**

Polyurethane bush with special stainless sleet sleeve to fit into `pocket` on upright and outer shell. Vehicle uses 4 of these bushes, this pack contains 4 bushes.

#### **Contents (parts per pack):**

- 4 x A bushes
- 4 x B bushes
- 4 x stainless steel sleeves
- 4 x outer shells
- 4 x washers
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings. We recommend replacing the bolts with new BMW bolts.*

#### **Fitting Instructions:**

1. Remove arm. Press out the original bush.
2. Press in the new outer shell, the lip goes away from the hub.
3. The polyurethane bush B with the chamfered face fits into the shell facing the upright. The A bush fits in the outer shell from the outer side away from the upright.
4. Apply the supplied grease to the bore of the bush and the outside of the stainless steel sleeve, insert the sleeve in from the B bush side so the featured tapered end faces the upright.
5. Refit arm to car, the tapered end of the sleeve will fit neatly into the concave feature on the upright. Fit the washer onto the bolt under the original washer to give the bush additional support. (It is recommended to replace the bolts with new BMW bolts)

