



**PART NUMBER**

**PFR57-121**

**DESCRIPTION**

**GEARBOX SMALL MOUNTING BUSH**

**INSTALLATION GUIDE**

**Contents (parts per pack):**

1 x Polyurethane Bush (2 halves)

*Please read the complete fitting instructions and check package components before fitting.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*

*All fasteners must be tensioned to manufacturer's torque settings.*



**Fitting Instructions:**

1. Remove the gearbox mounting bracket and original bush from the vehicle.

2. Grease the top and bottom faces of the polyurethane transmission mount bushes as well as the bore.

3. Fit polyurethane bushes onto the end of transmission bracket, either side of bracket, with text faces facing away from each other. Assemble original washers either side of bush assembly. As shown in *Figure 1*.

4. Tighten with original bolt and refit transmission mount bracket. Tension all hardware to manufacturers recommended torque settings.

*Figure 1: Fitted Assembly*

