



**PART NUMBER**  
**PFR5-1927**

**DESCRIPTION**  
REAR DIFF FRONT BUSH INSERT

### INSTALLATION GUIDE

#### Contents (parts per pack):

- 2 x Polyurethane inserts
- 2 x Steel washer
- 1 x Grease

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*



#### Fitting Instructions:

1. Support rear subframe and diff. Loosen rear subframe bolts and completely remove front subframe bolts to access the diff mounts.
2. Remove any flash lines from the voids in the original diff mounting bush and clean any dirt and corrosion.
3. Apply some supplied grease to voids and the end face of the insert in bush and fit the polyurethane insert into the top side void on the diff mounting bush.
4. Place washer on top face of polyurethane insert.
5. Refit the front subframe bolts and tension all hardware to manufacturers recommended torque settings.

