

# POWERFLEX®

PART NUMBER  
**PFR25-320**

DESCRIPTION  
**REAR LOWER ARM INNER FRONT BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x bushes

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*



### Fitting Instructions:

1. Remove rear lower arm from the car.
2. Remove the original bush, we found it easier to cut both ends of the bush off using an angle grinder, once cut off push the bush out of the arm.
3. Clean any dirt and rust from the arm.
4. The new bush needs to be pressed into the arm, we did this in a vice with suitable cups. Push the bush in from the middle outwards, insert the smaller end in first.
5. Refit the arm to the car.

