

# POWERFLEX®

## PART NUMBER

**PFR5-4616**

## DESCRIPTION

REAR LOWER WISHBONE INNER BUSH

## INSTALLATION GUIDE

### Product description:

This part replaces OEM part number 33326770824.

### Contents (parts per pack):

4 x bushes                    2 x stainless steel sleeves  
1 x Grease                    2 x outer shells



*Please read the complete fitting instructions and check package components before fitment.  
These fitting instructions are to be used as a guide and in conjunction with workshop manual.  
It is recommended that:*

- all work to be carried out by a licensed technician;*
  - all safety precautions adhered to;*
  - wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the original bush from the arm. Be careful not to deform the arm, use a spacer in between the two sides of the arm. (tip: use nuts, sockets or washers)
2. Clean any dirt and corrosion from the bore in the arm. Remove any sharp edges from the bore of the arm.
3. Press the new metal outer shell into the arm, again use a spacer making sure not to deform the arm. Press the shell into the arm up to the larger diameter this centralises the shell in the arm.
4. Push new bushes into the metal shell.
5. Apply some of the supplied grease to the bore and end faces of the bush, push the stainless steel inner sleeve into the bush.
6. Re-fit arm to the car. Tension all hardware to manufacturers recommended torque settings.

