

# POWERFLEX®

## PART NUMBER

**PFF85-803\***

## DESCRIPTION

FRONT ANTI-ROLL BAR BUSH

## INSTALLATION GUIDE

### **\*Note:**

Please check anti-roll bar diameter size for correct bush sizing.

Sizes available: 21.7mm, 23.2mm, 24mm & 25mm.

### **Product description:**

This part replaces OEM part numbers 5Q0411303L, 5Q411303M, 5Q411303N, 5Q411303AB.

### **Contents (parts per pack):**

2 x Polyurethane Bushes

1 x Grease

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### **Fitting Instructions:**

1. Remove the front anti roll bar from the car.
2. Secure the bar firmly on a vice and slowly drill away the swaged section from the bottom of the brackets to separate the brackets from the bush and the anti-roll bar.  
 Note: DO NOT drill into the brackets more than required. Fig A.
3. Remove the rubber bushes. Clean any dirt and corrosion from the brackets and the anti-roll bar.
4. Fit the new PU bushes on the bar. Re-fit the brackets on the bushes Fig B.
5. Fit back anti roll bar to the car. Tension all hardware to manufacturers recommended torque settings.

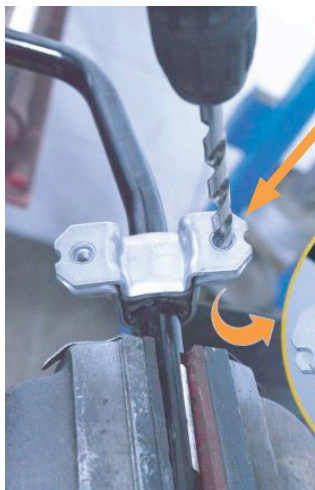


Fig A.

Drill away swaged section to separate brackets and remove rubber bush.

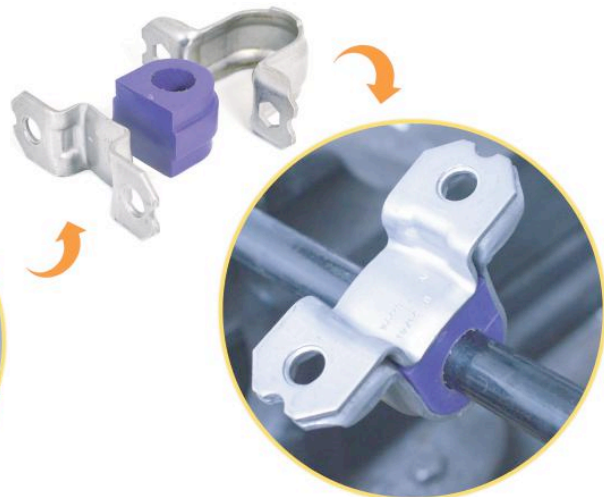


Fig B.