

# POWERFLEX®

PART NUMBER  
**PFR36-120**

DESCRIPTION  
**REAR DIFF MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane A bushes
- 2 X Polyurethane B bushes
- 2 x Stainless steel sleeves
- 1 x Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*



### Fitting Instructions:

1. Remove the original rubber bushes from the diff housing. Clean any dirt and corrosion from the bore of the sub-frame and end faces. Remove any sharp edges using a file.
2. Fit the A bush, marked Upper, into the housing from the top side.
3. Fit the B bush, marked Lower, into the housing from the underside.
4. Apply some of the supplied grease to the bore of the bushes and insert the sleeve.
5. Refit the diff onto the sub-frame, re-use the original lower washer and nuts. Tighten all hardware to manufacturers recommended toque settings.

**PFR5-120A UPPER**

**PFR5-120B LOWER**

