

POWERFLEX®

PART NUMBER	DESCRIPTION
PFF80-1031	ENGINE MOUNT INSERT RIGHT SIDE

INSTALLATION GUIDE

Contents (parts per pack):

- 1 x Part A Polyurethane Bush
- 1 x Grease
- 1 x Part B Polyurethane Bush

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the engine mount.
2. Clean any dirt and corrosion from the engine mount and remove any flash lines from the voids in the original mount.
3. Insert Part B into the gap that lies between the rubber mount and the metal bracket (Figure 3).
4. Fit Part A into the voids of the engine mount (Figure 3).
5. Lock the pins of Part B into the pin holes in Part A to secure the two together.
6. Re-fit the engine mount to the vehicle.
7. Tension all hardware to manufacturers recommended torque settings.



Figure 1 - profile of the engine mount that fits this bush

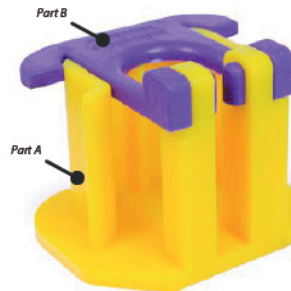


Figure 2 - showing how the two polyurethane parts will fit together

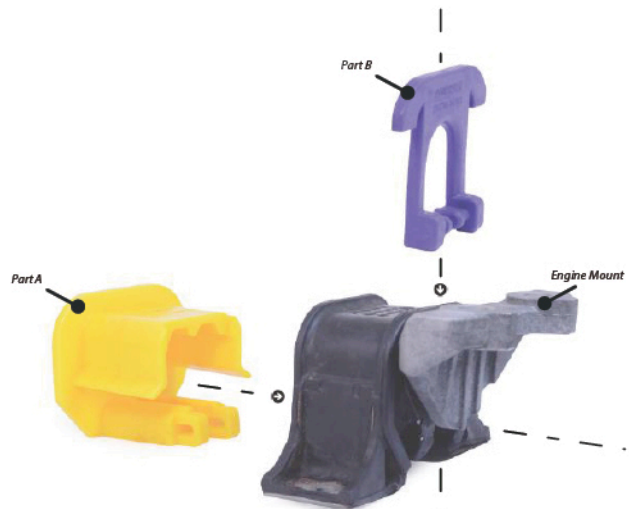


Figure 3 - exploded diagram showing where the two parts fit inside the engine mount

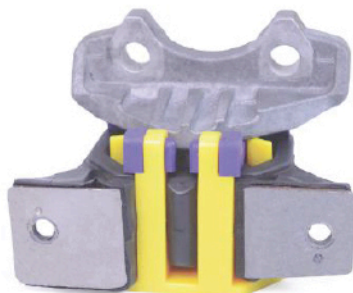


Figure 4 - showing how the two polyurethane parts will fit together inside the engine mount