

POWERFLEX®

PART NUMBER

PFR19-1731

DESCRIPTION

REAR DIFF MOUNT REAR BUSH INSERTS

INSTALLATION GUIDE

Contents (parts per pack):

- | | | |
|------------------|------------------|----------------------------|
| 1x 'A' Insert | 1x 'B' Insert | 2x Stainless steel sleeves |
| 2x Small washers | 2x Large Washers | 2x Bolts |
| | | 1x Grease |



Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
 - all safety precautions adhered to;
 - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Support rear subframe and diff. Loosen rear subframe bolts to lower subframe and access the rear diff mounts.
2. Undo the bolt connecting the diff to the subframe.
3. Clean any dirt or debris from around the rubber bush and voidings.
4. Push stainless steel sleeve into the bore of the insert and apply some of the supplied grease to the inner surface of the insert.
5. Fit insert 'B' into bush with no voids. Use supplied washers and bolts to secure insert on the mounts Fig 1.
6. Fit insert 'A' with prongs into bush with voids. Use supplied washers and bolts to secure insert on the mounts. Fig 2.
7. Refit the front subframe bolts and tension all hardware to manufacturers recommended torque settings.

