



**PART NUMBER**  
**PFR5-4610M3**

**DESCRIPTION**  
REAR SUBFRAME FRONT BUSH LOWER HALF

### INSTALLATION GUIDE

#### Contents (parts per pack):

2 x Polyurethane A Upper - Yellow Bushes  
2 x Stainless Steel Sleeve

2 x Polyurethane M3 Lower - Purple Bushes  
1 x Grease

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*



#### Fitting Instructions:

1. Remove the original bushes from subframe.
2. Clean any dirt and corrosion from the bores in the subframe. Make sure to remove any sharp edges from the bore.
3. Fit polyurethane M3 Lower purple bushes into bores of the subframe on the bottom.
4. Fit polyurethane A yellow bushes into bores of the subframe on the topside.
5. Apply supplied grease into bore of the bush and around top faces.
6. Fit stainless steel sleeve into bushes.
7. Tension all hardware to manufacturers recommended torque settings.

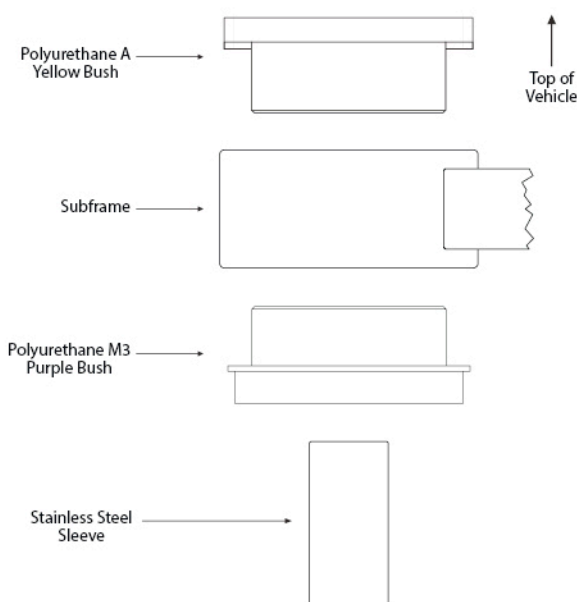


Figure 1: Exploded Assembly