

# POWERFLEX®

PART NUMBER  
**PFR85-425**

DESCRIPTION  
**REAR DIFF FRONT MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane bushes
- 2 x Aluminium sleeves
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove rear diff front mounting bolts and lower the diff to allow access to the bushes. Remove original bushes from the bracket, clean any dirt or corrosion from inside the bore and contact faces of the bracket, remove any sharp edges.
2. Insert the polyurethane bushes into the bracket with the largest diameter of each bush facing towards the outside of the bracket. Apply some of the supplied grease to the bore and mounting faces of the bush.
3. Push the sleeve into the bush from the outside faces of each bush until sitting flush in each bush.
4. Raise the diff back into its original position and tighten original bolts to manufacturers recommended torque settings.

Large diameter of bush facing outside



Large diameter of bush facing outside

