

# POWERFLEX®

**PART NUMBER**  
**PFR5-306G**

**DESCRIPTION**  
**REAR TRAILING ARM BUSH - CAMBER ADJUST**

## INSTALLATION GUIDE

### Contents (parts per pack):

- |                           |                             |
|---------------------------|-----------------------------|
| 4 x Polyurethane A Bushes | 1 x PTFE/Silicone Grease    |
| 4 x Polyurethane B Bushes | 4 x Stainless Steel Sleeves |
| 4 x Nylon Washers         | 1 x Zinc Plated C Spanner   |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.  
 It is recommended that:  
 -all work to be carried out by a licensed technician;  
 -all safety precautions adhered to;  
 -wheel alignment to be checked and adjusted as required after any suspension work.  
 -All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original bushes from the rear trailing arm.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Push polyurethane part A in from the centre of the arm and polyurethane part B from the outside of the arm.
4. Apply some of the supplied grease to the bore of the polyurethane bush and both faces of the washers.
5. Slide the washer onto the sleeve and push the stainless steel sleeve into the bore of the polyurethane bush from the outside of the arm.

**Note: the adjusting head of both bushes on the arm will be on the outside faces.**

6. Refit the rear trailing arm back to the vehicle and tension all hardware to manufacturers recommended torque settings. Carry out any alignment checks and adjust to desired geometry.

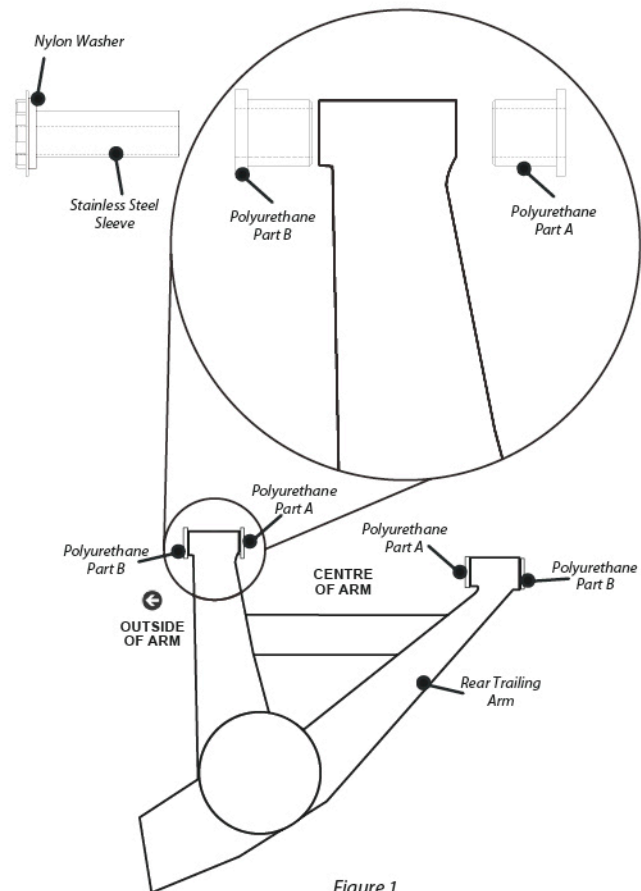


Figure 1