

# POWERFLEX®

PART NUMBER

**PFR5-4025**

DESCRIPTION

REAR DIFF FRONT MOUNTING BUSHES

INSTALLATION GUIDE

**Contents (parts per pack):**

- 2 x Polyurethane A bushes
- 2 x Polyurethane B bushes
- 4 x Polyurethane C bushes
- 2 x Aluminium A Sleeves
- 2 x Aluminium B Sleeves
- 4 x Aluminium C Sleeves
- 1 x PTFE / Silicone Bush Assembly Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove the original rubber bushes from the diff mounting bracket.
2. Clean any dirt and corrosion from each bore and remove any sharp edges using a file.
3. Fit the polyurethane bushes into mounting bracket, taking note of the correct orientation shown below.
4. Apply the supplied PTFE / Silicone grease to the bore and mounting faces of each bush and fit the sleeve into the corresponding bush.
5. Refit the bracket to the car and tighten all hardware to manufacturers recommended torque settings.

